

Step-by-step instructions for Universal Laser

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- Open Universal Laser Control Panel (UCP)
- Press Power button
- Open Correl
 - New Document
 - Import PDF
- Prepare Design
 - Red Hairline = Vector Cut
 - R=255, G=0, B=0
 - Blue Hairline = Vector Engrave
 - R=0, G=0, B=255
 - GrayScale = Raster Engrave
 - R=G=B (0-255)
- Measure your material
 - Thickness
 - Length x Width
- Fit Design to material
- Place Material on Laser Bed
- Control P
- Select VLS660 as printer
- Select Preferences
- Choose Material
- Set All Sliders to 0%
- Enter Material Thickness
- Press Tab
- Press Okay
- Press Print
- Open UCP
- Press Focus View
- Press Go...
- Enter Desired X-axis point
- Press Tab

- Enter Desired Y-axis point
- Press Enter
- Press Close
- Select Relocate View
- Select Preferred Corner of Design
- Press To Pointer
- Turn Filter On
- Close Laser Bed
- Press Play on UCP
- Press Pause to Pause or Resume Cut